## **Department of Energy**

pumps that are required to operate at design conditions to supply fluid from the heating and/or cooling source to the conditioned space(s) or heat transfer device(s) and return it to the source.

7.4.4.1.1 *Exception to section 7.4.4.1*:

(a) Systems with total pump system motor horsepower of 10 hp or less.

7.4.4.2 Friction Rate. Piping systems shall be designed at a design friction pressure loss rate of no more than 4.0 ft of water per 100 equivalent ft of pipe. Lower friction rates may be required for proper noise or corrosion control.

7.4.4.3 Variable Flow. Pumping systems that serve control valves designed to modulate or step open and close as a function of load, shall be designed for variable fluid flow. The system shall be capable of reducing flow to 50% of design flow or less. Flow may be varied by one of several methods, including, but not limited to, variable speed driven pumps, staged multiple pumps, or pumps riding their characteristic performance curves.

7.4.4.3.1 Exceptions to section 7.4.4.3:

- (a) Systems where a minimum flow greater than 50% of the design flow is required for the proper operation of equipment served by the system, such as chillers:
- (b) Systems that serve no more than one control valve;
- (c) Where the overall building energy use resulting from an alternative design, such as a constant flow/variable temperature pumping system, is no more than those from a variable flow system; and
- (d) Systems that include supply temperature reset controls in accordance with section 7.4.5.2 without exception.

## 7.4.5 System Temperature Reset Controls.

7.4.5.1 Air Systems. Systems supplying heated or cooled air to multiple zones shall include controls that automatically reset supply air temperatures by representative building loads or by outside air temperature. Temperature shall be reset by at least 25% of the design supply-air-to-room-air temperature difference. Zones that are expected to experience relatively constant loads, such as interior zones, shall be designed for the fully reset supply temperature.

- 7.4.5.1.1 Exceptions to section 7.4.5.1:
- (a) Systems which comply with section 7.4.1 without using exceptions in sections 7.4.1.2.1 or 7.4.1.2.2; and
- (b) Where it can be shown that supply air temperature reset increases overall building annual energy costs.
- 7.4.5.2 Hydronic Systems. Systems supplying heated and/or chilled water to comfort conditioning systems shall include controls that automatically reset supply water temperatures by representative building loads (including return water temperature) or by outside air temperature. Temperature shall be reset by at least 25% of the design supply-to-return water temperature difference.
  - 7.4.5.2.1 Exceptions to section 7.4.5.2:
- (a) Systems that comply with section 7.4.4.3 without exception;
- (b) Where it can be shown that supply temperature reset increases overall building annual energy use;
- (c) Systems for which supply temperature reset controls cannot be implemented without causing improper operation of heating, cooling, humidification, or dehumidification systems;
- (d) Systems with less than 600,000 Btu/h design capacity.

# $\$\,435.108$ Heating, ventilation and air-conditioning (HVAC) equipment.

### 8.1 General

- 8.1.1 This section contains minimum requirements for fundamental to good practice and/or the minimum acceptable state-of-the-art in energy efficient HVAC equipment.
- 8.1.2 A building shall be considered in compliance with this section if the minimum requirements of Section 8.3 are met.

#### 8.2 Principles of Design

8.2.1 The rate of energy input(s) and the heating or cooling output(s) of all HVAC products shall be ascertained. This information shall be based on equipment in new condition, and shall cover full load, partial load, and standby conditions. The information shall also include performance data for modes of equipment operation and at ambient conditions as specified in the

### §435.108

minimum equipment performance requirements below.

#### 8.2.2 Source Systems

8.2.2.1 To allow for HVAC equipment operation at the highest efficiencies, conversion devices shall be matched to load increments, and operation of modules shall be sequenced. Oversized or large scale systems shall never be used to serve small seasonal loads (e.g., a large heating boiler to serve a summer service water heating load). Specific "low load" units shall be incorporated in the design where prolonged use at minimal capacities is expected.

8.2.2.2 Storage techniques should be used to level or distribute loads that vary on a time or spatial basis to allow operation of a device at maximum (full-load) efficiency.

8.2.2.3 All equipment shall be the most efficient (or highest COP) practical, at both design and reduced capacity (part-load) operating conditions.

8.2.2.4 Fluid temperatures for heating equipment shall be as low as practical and for cooling equipment as high as practical, while meeting loads and minimizing flow quantities.

#### 8.3 Minimum Requirements

#### 8.3.1 Equipment Efficiency

8.3.1.1 Minimum Equipment Efficiency. Equipment shall have a minimum efficiency at the specified rating conditions, not less than the values shown in Tables 8.3–1 through 8.3–10. Minimum efficiencies for equipment using chlorofluorocarbons (CFCs) refrigerants reflect the assumption that the use of certain refrigerants may be restricted because of ozone layer depletion concerns.

8.3.1.2 Data furnished by the equipment supplier or certified under a nationally-recognized certification program or rating procedure may be used to satisfy these requirements.

8.3.1.3 Integrated Part-Load Value (IPLV) is the descriptor for part-load efficiency for certain types of equipment. The IPLVs are found in the referenced ARI Standards. Compliance with minimum efficiency requirements specified for certain HVAC equipment shall include compliance with part-

load requirements as well as standard or full-load requirements.

8.3.1.4 If nationally-recognized test procedures for combined equipment are not available, efficiencies for service water heating shall be determined using data provided by equipment and component manufacturers, employing reasonable assumptions concerning uncertain parameters.

8.3.1.5 Omission of minimum performance requirements for certain classes of HVAC equipment does not preclude use of such equipment where appropriate.

# 8.3.2 Field Assembled Equipment and Components

8.3.2.1 Where components, such as indoor or outdoor coils, from more than one manufacturer are used as parts of a cooling or heating unit, it shall be the responsibility of the system designer to specify component efficiencies, which when combined will provide equipment that is in compliance with the requirements of these standards, based on data provided by the component manufacturers.

8.3.2.2 Total on-site energy input to the equipment shall be determined by combining the energy inputs to all components, elements, and accessories including but not limited to compressor(s), internal circulating pump(s), condenser-air fan(s), evaporative-condenser cooling water pump(s), purge devices, viscosity control heaters, and controls.

8.3.2.3 Heat-Operated Water Chilling Package. Double-effect, heat-operated water chilling packages shall be used in lieu of single-effect equipment, due to their higher efficiency, except where the energy input is from low temperature waste-heat or non-depletable energy sources.

## 8.3.3 Equipment Controls

8.3.3.3 Heat pumps equipped with supplementary resistance heaters for comfort heating shall be installed with a control to prevent heater operation when the heating load can be met by the heat pump. A two-stage room thermostat, that controls the supplementary heat on its second stage, will meet this requirement. Supplementary heater operation is permitted where it

## **Department of Energy**

can be shown that supplementary heating reduces energy use. Supplementary heater operation is permitted during short transient periods of less than 15 minutes during defrost cycles.

8.3.3.3.1 Controls shall provide a means of activating the supplementary heat source on an emergency basis and a visible indicator shall be provided to indicate the emergency heat status.

8.3.3.4 Cooling Equipment Auxiliary Controls. Evaporator coil frosting and excessive compressor cycling at partload conditions shall not be controlled by use of either hot gas by-pass or evaporator pressure regulator control.

# 8.3.4 Comfort Heating Equipment

8.3.4.1 The designer shall obtain data and information from the manu-

facturer of electric resistance comfort heating equipment regarding full-load and part-load energy consumption of the heating equipment over the range of voltages at which the equipment is intended to operate. All auxiliaries required for the operation of the heater equipment such as, but not limited to fans, pumps, viscosity control heaters, fuel handling equipment, and blowers shall be included in the energy input data provided by the manufacturer(s).

### 8.3.5 Maintenance

8.3.5.1 Provisions shall be made to provide necessary preventive maintenance information to maintain efficient operation of all HVAC equipment.

# § 435.108

Table 8.3-1
Standard Rating Conditions and Minimum Performance
Unitary Air Conditioners and Heat Pumps - Air-Cooled, Electrically-Operated
<135,000 Btu/h Cooling Capacity - Except Packaged Terminal and Room Air Conditioners

Reference   Standards	Category	  Phases	Subcategory & Rating Condition (Outdoor Temps. <sup>O</sup> F)	Minimum Performance
	<65,000 Btu/h		Seasonal Rating <sup>1</sup>	       
ARI 210-81	Cooling Capacity	1	Split-System	10.0 SEER
ARI 240-81	Cooling Mode		Single-Package	9.7 SEER
ARI 210/ 240-84	<65,000 Btu/h		Standard Rating (95 db)	
	Cooling Capacity	3	Split-System & Single-Pkg.	9.5 EER
	Cooling Mode		Integrated Part-Load Value (80 db)	] 
E			Split-System & Single-Pkg.	8.5 IPLV
 	≥65,000 <135,000 Btu/h		Standard Rating (95 db)	8.9 EER
	Cooling Mode	ALL	Integrated Part-Load Value (80 db)	8.3 IPLV
 	<65,000 Btu/h		Seasonal Rating <sup>1</sup>	 
   	Cooling Capacity	1 1	Split-Systems	6.6 HSPF
	Heating Mode (Heat Pumps)		Single-Package	6.6 HSPF
 	<65,000 Btu/h		Split-System & Single Pkg.	
 	Cooling Capacity	3	High Temp. Rating (47db/43wb)	3.0 COP
	Heating Mode	<u>i i</u>	Low Temp. Rating (17db/15/wb)	2.0 COP
 	≥65,000 <135,000 Btu/h		Split-System & Single Pkg.	 
 	Cooling Capacity	ALL	High Temp. Rating (47db/45wb)	3.0 COP
   	Heating Mode		Low Temp. Rating (17db/15wb)	2.0 COP

<sup>1.</sup> To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12)

Table 8.3-2

Standard Rating Conditions and Minimum Performance

Unity Air Conditioners and Heat Pumps - Evaporatively-Cooled, Electrically-Operated - Cooling Mode

<135,000 Btu/h Cooling Capacity - Except Packaged Terminal and Room Air Conditioners

Reference	Category	Rating Co	ndition <sup>0</sup> F	Minimum
Standards	 <del> </del>	Indoor Temp.	Outdoor Temp.	Performance
	<65,000 Btu/h	Standa	rd Rating	
ART 210-81	Cooling Capacity	80db/67wb	95db/75wb	9.3 EER
	<65,000 Btu/h	Integrated Part-Lo	ad Value (80db/67нb)	   8.5 [PLV
ARI 210/ 270-84	<u>&gt;</u> 65,000 <135,000	Standa	rd Rating	 
	Btu/h	80db/67wb	95db/75wb	10.5 EER
CTI 201 (86)	   <u>&gt;</u> 65,000 <135,000	Integrated Part-Lo	ad Value (80db/67wb)	9.7 IPLV
				] 

# § 435.108

Table 8.3-3
Standard Rating Conditions & Minimum Performance
<u>Water-Cooled</u> Air Conditioners and Heat Pumps -Cooling Mode
<135,000 Btu/h Cooling Capacity - Electrically-Operated

Reference Standard	Category	Rating Condition <sup>O</sup> F Indoor Air Entering	Water	Minimum Performance
Water-Source	<65,000 Btu/h	Standard Rating		! !
Heat Pumps	Cooling Capacity	80db/67wb	85	9.3 EER
ARI 320-86		Low Temperature Rating		<del> </del>
CTI 201 (86)		80db/67wb	75	1 10.2 EER
	>65,000 <135,000 Btu/h	Standard Rating		
	Cooling Capacity	80db/67wb	<b>8</b> 5	   10.5 EER 
Groundwater-Cooled		Standard Rating		 
Heat Pumps	<135,000 8tu/h	70 F Entering Water		   11.0 EER
ARI 325-85	Cooling Capacity	Low Temperature Rating		
		50 F Entering Water		11.5 EER
Water-Cooled		Standard Rating		
Unitary	<65,000 Btu/h	80db/67wb	85	9.3 EER
Air Conditioners	Cooling Capacity	Integrated Part-Load Valu	<u>e</u>	
ARI 210-81		i   75 F Entering Water		8.3 IPLV
ARI 210/240-84	≥65,000 <135,000 Btu/h	Standard Rating		1
CTI 201 (86)	Cooling Capacity	   80db/67wb	85	10.5 EER

Table 8.3-4a
Standard Rating Conditions and Minimum Performance
Packaged Terminal Air Conditioners and Heat Pumps
Air-Cooled, Electrically-Operated

Reference	Category	Subcategory & Rating Condition	Minimum
Standards		(Outdoor Temps. <sup>O</sup> F)	Performance
ARI 310-87	PTAC's & PTAC H.P.'s <sup>2</sup>		10.0-(.16 x Cap.
	Cooling Mode	Standard Rating (95 db)	(Btu/h)/1000) EER
     		Low Temp. Rating (82 db) <sup>1</sup>	12.2-(.20 x Cap. (Btu/h)/1000) EER
ARI 380-87	PTAC H.P.'s - Heating Mode	Standard Rating (47db/43wb)	2.7 COP

- for multi-capacity equipment the minimum performance shall apply to each capacity step provided and allowed by the controls.
- If the unit's capacity is less than 7000 Btu/h, use 7000 Btu/h in the calculation. If the unit's capacity is greater than 15000 Btu/h, use 15000 Btu/h in the calculation.

Table 8.3-4b Standard Rating Conditions & Minimum Performance Room Air Conditioners and Room Air Conditioner Heat Pumps

Reference ANSI/AHAM RAC-1-82	Category	Minimum Performance <sup>l</sup>
	Without Reverse Cycle and With Louvered Sides	
	< 6000 Btu/h	8.0 EER
	≥ 6000 < 8000 Btu/h	8.5 EER
	≥ 8000 < 14000 Btu/h	9.0 EER
	≥ 14000 < 20000 Btu/h	8.8 EER
	   <u>&gt;</u> 20000 Btu/h	8.2 EER
	Without Reverse Cycle and Without Louvered Sides	
	< 6000 Btu/h	8.0 EER
	≥ 6000 < 20000 Btu/h	8.5 EER
	≥ 20000 Btu/h	8.0 EER
	With Reverse Cycle and With Louvered Sides	8.5 EER
	With Reverse Cycle, Without Louvered Sides	8.0 EER

<sup>1.</sup> To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).

Table 8.3-5

Standard Rating Conditions and Minimum Performance
Water-Source and Groundwater-Source Heat Pumps - Electrically-Operated
<135000 Btu/h Cooling Capacity

Reference Standards	Rating Condition <sup>O</sup> F <sup>1</sup>	Minimum   Performance
Water-Source	<u>Standard Rating</u>	
Heat Pumps	70 F Entering Water <sup>2</sup>	3.8 COP
ARI 320-86		 
CTI 201 (86)	·	 
Groundwater-Source	1. High Temperature Rating	
Heat Pumps	70 F Entering Water <sup>2</sup>	3.4 COP
ARI 325-85	2. Low Temperature Rating	
	50 F Entering Water <sup>2</sup>	3.0 COP

- 1. Air entering indoor section 70db/60wb (max.).
- 2. Water Flow Rate Per Manufacturer's Specifications.

# § 435.108

Table 8.3-6
Standard Rating Conditions and Minimum Performance
Large Unitary Air Conditioners and Heat Pumps - Electrically-Operated
≥ 135,000 BTU/H Cooling Capacity

Category/ Reference Standards	Efficiency Rating	Minimum Pe	rformance
Air Conditioners	   EER	   < 760,000 Btu/h	   > 760,000 Btu/h
Air-Cooled ARI 360-65	IPLV	7	.5
Air Conditioners	EER	9	.6
Water/EvapCooled	IPLV	9	.0
ARI 360-85, CTI 201 (86)		! 	
Heat Pumps			
-Air-Cooled - Cooling	j EER	   ≤ 760,000 Btu/h	> 760,000 Btu/h
	IPLV	7	.5
-Air-Cooled - Heating	COP (47 <sup>O</sup> F)	2	.9
ARI 340-86	COP (17 OF)	2	.0
Condensing Units	EER	9	.9
Air Cooled ARI 365-87	IPLV	11.0	
Condensing Units	EER	12.9	
Water/EvapCooled ARI 365-87, CTI 201 (86)	IPLV	12.9	

<sup>1.</sup> For units that have a heating section, deduct 0.2 from all required EER's and IPLV's.

<sup>2.</sup> Condensing unit requirements are based on single-number ratings defined in paragraph 5.1.3.2 of ARI Standard 365-87.

Table 8.3-7
Standard Rating Conditions and Minimum Performance
Water-Chilling Packages - Water- and Air-Cooled - Electrically-Operated

Reference Standards	Category	Efficiency Rating	Minimum   Performance
	Water - Cooled		
ARI 550-86 &	≥ 300 tons	СОР	5.21
ARI 590-86		IPLV	5.31
CTI 201 (86)	≥ 150 Tons < 300 tons	COP	4.2
		IPLV	4.5
	< 150 tons	СОР	3.8
		IPLV	3.9
	Air-Cooled With Condenser		
	<u>&gt;</u> 150 tons	СОР	   2.5
		IPLV	2.5
	< 150 tons	СОР	2.7
		IPLV	2.8
	Condenserless, Air-Cooled		
	All Capacities	СОР	3.1
	 	IPLV	3.2

Where R-22 or CFC refrigerants with equivalent ozone depletion factors are used these requirements are reduced to 4.7 COP and 4.8 IPLV (see Section 8.3.1.1)

NOTE: The levels above are minimum performance levels. Better energy efficiencies may be available, and their use is encouraged.

Table 8.3-8
Standard Rating Conditions and Minimum Performance
Boilers: Gas- and Oil-Fired

Reference	   Category 	   Rating Condition 	   Minimum   Performance
DOE Test Procedure	   Gas-Fired	   Seasonal	AFUE
10 CFR, Part, 30	   <300,000 Btu/h	   Rating	80% <sup>1,3</sup>
App N	Dil-Fired	Seasonal	AFUE
	   <300,000 Btu/h	   Rating	80% <sup>1</sup>
AGA Z21.13-82	Gas-Fired	1. Max. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
H.I. Htg. Boiler Std. 86	   <u>≤</u> 300,000 Btu/h	   Steady-State	80%
ASME PTC4.1-64	 	2. Min. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
U.L. 795-73	 	   Steady-State	80%
U.L. 726-75	Oil-Fired	1. Max. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
H.I. Htg. Boiler Std. 86	   ≥300,000 Btu/h .	Steady-State	83%
ASME PTC 4.1-64		2. Min. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
	 	Steady-State	83%
H.I. Htg. Boiler	Oil-Fired	1. Max. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
Std. 86	(Residual)	   Steady-State	83%
ASME PTC 4.1-64	   ≥300,000 Btu/h	2. Min. Rated Cap. <sup>2</sup>	E <sub>c</sub> <sup>4</sup>
		   Steady-State	83%

<sup>1.</sup> To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).

<sup>2.</sup> Provided and allowed by the controls.

<sup>3.</sup> Except for gas-fired steam boilers for which minimum AFUE is 75%.

<sup>4.</sup>  $E_c$  = combustion efficiency, 100% - flue losses.

Table 8.3-9
Standard Rating Conditions and Minimum Performance
Warm-Air Furnaces and Combination Warm-Air Furnaces/Air-Conditioning Units

Reference	Category	Rating Condition	Minimum Performance
DOE Test Procedure	Gas-Fired	Seasonal	AFUE
10 CFR, Part 30	<225,000 Btu/h	Rating	<sub>78%</sub> 1,3
App. N	Oil-Fired	Seasonal	AFUE
	   <225,000 Btu/h	Rating	78% <sup>1</sup>
AGA Z21.47-83	Gas-Fired	1. Max. Rated Cap. <sup>2</sup>	E <sub>t</sub> <sup>4</sup>
	≥225,000 Btu/h	Steady-State	80%
		2. Min. Rated Cap. <sup>2</sup>	E <sub>t</sub> 4
	 	Steady-State	   78% ·
U.L. 727-86	Oil-Fired	1. Max. Rated Cap. <sup>2</sup>	E <sub>t</sub> <sup>4</sup>
	   <u>≥</u> 225,000 Btu/h	Steady-State	81%
	 	2. Min. Rated Cap. <sup>2</sup>	E <sub>t</sub> <sup>4</sup>
	 	Steady-State	i 81%

To be consistent with National Appliance Energy Conservation Act of 1987 (Pub. L. 100-12).

<sup>2.</sup> Provided and allowed by the controls.

<sup>3.</sup> Minimum performance requirements for furnaces <45,000 Btu/h capacity are to be established by DOE under Pub. L. 100-12.

<sup>4.</sup>  $E_t$  = thermal efficiency, 100% - flue losses.

Table 8.3-10
Warm Air Duct Furnaces and Unit Heaters

Reference	   Category 	 	Minimum   Performance
AGA Z83.9-86	Duct Furnaces	   1. Max. Rated Cap. <sup>1</sup>	E <sub>t</sub> <sup>2</sup>
	   Gas-Fired	Steady-State	78%
	[ ]	2. Min. Rated Cap. 1	E <sub>t</sub> <sup>2</sup>
	<u> </u> 	Steady-State	   75%
AGA Z83.8-85	Unit Heaters	1. Max. Rated Cap. 1	E <sub>t</sub> <sup>2</sup>
	   Gas-Fired	Steady-State	1   78%
	 	2. Min. Rated Cap. 1	E <sub>t</sub> <sup>2</sup>
	<u> </u>	Steady-State	   75%
U.L 731-75	Unit Heaters	1. Max. Rated Cap. 1	E <sub>t</sub> <sup>2</sup>
	   Oit-Fired	Steady-State	!   81%
	 	2. Min. Rated Cap. 1	E <sub>t</sub> <sup>2</sup>
	 	Steady-State	   78%

- 1. Provided and allowed by the controls.
- 2.  $E_t$  = thermal efficiency, 100% -flue losses.

# \$435.109 Service water heating systems.

# 9.1 General

9.1.1 This section contains minimum and prescriptive requirements for the design of Service Water Heating Systems.

- 9.1.2 A building shall be considered in compliance with this section if the following conditions are met:
- 9.1.2.1 The minimum requirements of section 9.3 are met; and
- 9.1.2.2 The Service Water Heating System design complies with the prescriptive criteria of section 9.4.